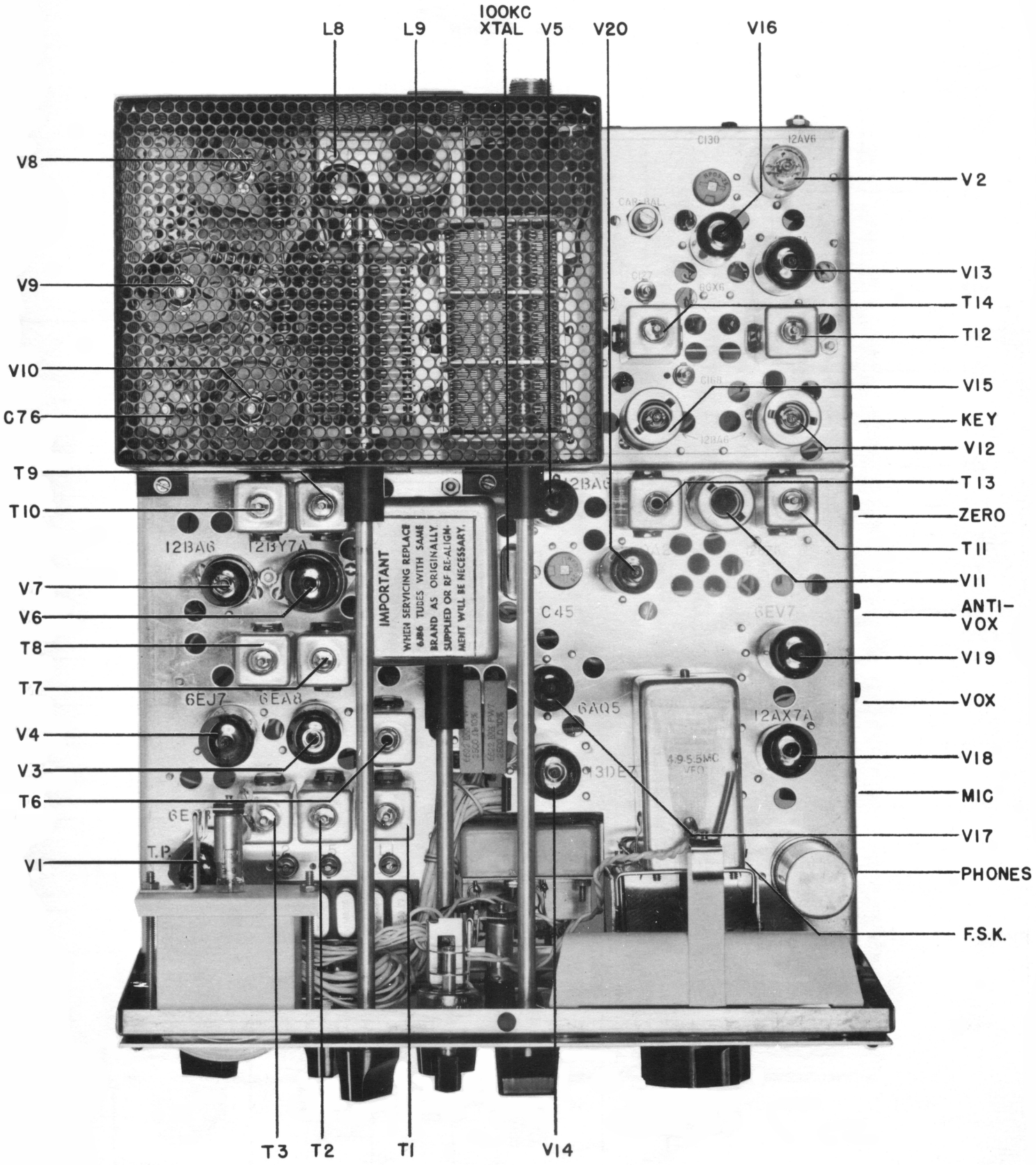


Fig. 13 TOP VIEW